

Bx23 48x24x12



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D212-580-041
Job Sheet 191497



Part No: D212-580-041

Job Qty: 2 pcs

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:H Removed D2013-3/-4 06-03-22 JLM IPP
REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:J 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs	3/14/19		0.00	0.00	Packaging 1 - 1		MAR 07 2019 396 Fyolo
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S160442



Part: D212-580-041

Job No: 191497

Serial No/Batch: S160442

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-16 Issue 4 FAI STC SH975NE

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
170 QC 4	2 pcs	3/14/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
180 Packaging 3-1 - Stock - B4B	2 pcs	3/14/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
185 DC - 1 - B4B	2 pcs	3/14/19	0.00 0.00		DC - 1 - B4B	DAS 21 MAR 11 2019
					DC - 2 - B4B	
190 QC 21 - FG	2 pcs	3/14/19	0.00 0.00		QC 21 - FG - 21	9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS 21 9-89

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D212--580-041

185 - (Document Control) Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-212	Mirror Bracket, 212	2 pcs (1 ea)	160-Packaging 1 - Pick Kit	5158682
D3439-101	Mirror Assembly 8"	4 Ea (2 ea)	160-Packaging 1 - Pick Kit	50454645 507741113
D4164-041	Nut Plate Adapter Assembly	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	50454645 507741113
MS20426AD3-4	Rivet	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	51536444
MS27039-1-08	Screw	8 Ea (4 ea)	160-Packaging 1 - Pick Kit	5104017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D2161-212	2	4	0
	D3439-101	4	23	0
	D4164-041	8	25	0
	MS20426AD3-4	16	2,665	0
	MS27039-1-08	8	375	0

Part Specifications

Specifications could not be found.

Plex 3/6/19 2:35 PM Dart.Quirion.Sonia

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

REFERENCE ONLY

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Revision: B

Date: 12.06.13